

## ABSTRACT OF THE DISCLOSURE

In response to the recent various requests, the present invention provides a method for manufacturing a filler neck to facilitate jointing a mouthpiece and a feeding pipe which were manufactured separately into an integrated filler neck having an excellent hermeticity. The method for manufacturing a filler neck 1 comprises the following steps: jointing an inner face of the circumferential wall portion 16 of a feeding pipe and an outer face of the circumferential wall portion 12 of the mouthpiece , and integrating with the mouthpiece 2 and the feeding pipe 3, wherein the outer face of the mouthpiece and the inner face of the feeding pipe are in relation to be fitted in a press-fitted condition, a seam welding is executed to the welding area W provided in a range of the overlapped area S defined by the width of the circumferential wall portions.